1. Acceptance Governing Provisions and Cancellation. This writing constitutes the complete and exclusive statement of the terms and conditions of sale of the products and/or services described herein, and Seller's obligation to sell is expressly conditioned upon assent to these terms and conditions. Buyer will be deemed to have assented to these terms and conditions unless Seller receives written notice of any objection within five (5) days of the date Buyer receives this writing. No additional or different specifications will be binding upon Seller unless specifically agreed to in writing; failure of Seller to object to provisions contained in any purchase order or other communication from Buyer shall not constitute acceptance of those terms as cancelled or altered by Buyer except upon terms and conditions acceptable to Seller, as evidenced by Seller's written consent. In the event of such an approved cancellation by Buyer, Seller shall be entitled to payment for all finished and in-process goods, as well as any costs incurred in the preparation of Buyer's order to the date of cancellation.

2. Delivery, Claims and Delays. Delivery of products to a carrier at Seller's plant or other loading point shall constitute delivery to Buyer; and regardless of shipping terms or freight payment, all risk of loss or damage in transit shall be borne by Buyer. Seller reserves the right to make delivery in installments, unless otherwise expressly stipulated herein, and such installments may be separately invoiced and paid for when due per invoice, without regard to subsequent deliveries. Delay in delivery of any installment shall not relieve Buyer of their obligation to accept remaining deliveries. Further, use of the products by Buyer shall constitute a waiver of any claim for delay.

3. Changes. Seller may at any time make such changes in design and construction of products as shall constitute an improvement in the judgment of Seller. Seller may furnish suitable substitutes for materials unobtainable because of priorities or regulations established by governmental authority or non-availability of materials from suppliers.

4. Payment. Unless otherwise expressly stated on the face hereof, all prices are subject to change without notice, all prices are in United States dollars, and the price of products on order but unshipped will be adjusted to the price in effect at the time of shipment. Products sold f.o.b. Seller's plant, freight collect, unless otherwise stated.

5. Taxes and Other Charges. All invoices include sales tax, as required by law, in addition to the price of products quoted or invoiced. In the event Seller is required to pay any such tax, fee or charge, Buyer shall reimburse Seller therefore; or, in lieu of such payment, Buyer shall agree to furnish Seller with a tax invoice or other acceptable evidence of payment. Invoices are due and payable ninety percent (90%) twenty-five (25) days and ten percent (10%) or balance thirty-five (35) days from date of invoice ("due date") unless otherwise expressly indicated on the reverse side, and a late payment charge of one and one-half percent (1½%) per month will be added to any invoiced amounts unpaid when due if not prohibited by law, otherwise at the highest lawful contract rate. Buyer shall reimburse Seller, upon demand, for any costs of collection incurred by Seller, including reasonable attorney's fees. Invoices may be submitted as partial shipments are made. If during the period of the contract the financial condition of Buyer does not justify the terms of payment specified, Seller may demand full or partial payment in advance before proceeding with the contract. If shipment is delayed beyond the scheduled date by Buyer, payment shall be due in full when Seller is prepared to make the shipment. If Buyer defaults in any payment when due, then the whole contract price shall immediately become due and payable upon demand, or Seller, at its option, may rescind the contract and retain the products as their property.

6. Non-Liability for Damaged Apparatus. Seller shall not be responsible for any damage as a result of any delay due to any factor or event beyond Seller's reasonable control, including, without limitation, an act of God, act of Buyer, terrorism, embargo or other governmental act, regulation or request, fire, accident, strike, slowdown, a war, riot, delay in transportation, inability to obtain necessary labor, materials, or manufacturing facilities. All such factors and/or events shall extend the delivery date for a period equivalent to the time lost by reason of such factors and/or events, plus thirty (30) days.

7. Warranties. All warranties, unless otherwise expressly stated, are hereby disclaimed. Seller warrants products manufactured by it and supplied hereunder to be free from defects in materials and workmanship under normal use and proper maintenance for a period of twelve (12) months from date of shipment. If within such period any such products shall be proved to Seller's reasonable satisfaction to be defective, such products shall be repaired or replaced at Seller's option. Seller's obligation and Buyer's exclusive remedy hereunder shall be limited to such repair and replacement and shall be conditioned upon Buyer giving notice to Seller within thirty (30) days after its discovery within the warranty period and, at Seller's option, the return of such products to Seller, f.o.b. its factory, when such return is feasible. Seller reserves the right to satisfy its warranty obligation in full by reimbursing Buyer for all payments it makes hereunder, and Buyer shall hereupon return the products to Seller. Seller shall have the right to remedy such defects. Seller makes no warranty with respect to any other indebtedness owing at any time by Buyer to Seller. Seller shall have, upon a default in payment, all of the rights and remedies of a secured party under the Uniform Commercial Code. Buyer shall execute and deliver to Buyer's request financing statements to perfect the security interest, and Buyer shall take such further action as shall be necessary or desirable to preserve and perfect Seller's security interest.

8. Changes. Seller may at any time make such changes in design and construction of products as shall constitute an improvement in the judgment of Seller. Seller may furnish suitable substitutes for materials unobtainable because of priorities or regulations established by governmental authority or non-availability of materials from suppliers.

9. Patents. Any use or disclosure of such sketches, models and samples, or any design or production techniques revealed thereby, in Buyer's business for any of the purposes for which the same were sold, and provided Buyer shall have made all payments then due hereunder and shall give to Seller immediate notice in writing of any claim of infringement and of the institution of any such suit and transmit to Seller immediately upon receipt all processes and papers served upon Buyer and permit Seller through its counsel, either in the name of Buyer or in the name of Seller, to defend the same and give all needed information, assistance and authority to enable Seller to do so. In case of a final award of damages, costs and expenses to Buyer, Buyer will pay such award without the need for prior consent. In addition to the foregoing, if at any time Seller determines that there is a substantial question of infringement in the case of any such product or any such product is judicially held to constitute infringement and the use of such product is enjoined, Seller may, at its expense, either procure for Buyer the right to continue using the product, or replace the product with non-infringing apparatus, or modify it so it becomes non-infringing, or remove the product and refund the purchase price and the transportation and installation costs thereof. In no case shall Seller pay any recovery based on Buyer's savings or profit through the use of the product, whether the use be special or general.

The foregoing warranties are EXCLUSIVE and IN LIEU OF ALL OTHER EXPRESS AND IMPLIED WARRANTIES (EXCEPT OF TITLE) INCLUDING BUT NOT LIMITED TO IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, PERFORMANCE, OR OTHERWISE, and in no event shall Buyer be liable for claims (based upon breach of express or implied warranty, negligence, product liability, or otherwise) for any other damages, whether direct, immediate, incidental, foreseeable, consequential, or special.

10. Non-Liability for Damaged Apparatus. Seller will not be responsible or liable for any damage resulting from improper storage or handling prior to placing in service and will not assume any responsibility, expense or liability for repairs made outside its works without proper written consent.

11. Shipping Weights. Seller shall not be responsible for the accuracy of shipping weights. Such weights are correct only within the limits necessary for estimating freight. Shipping weights are correct only within the limits necessary for estimating freight. For foreign shipments twenty percent (20%) should be added to approximate shipping weight.

12. Shipping. If the products are not shipped within fifteen (15) days after notification to Buyer that they are ready for shipping, for any reason beyond Seller's reasonable control, including Buyer's failure to give shipping instructions, Seller may store such products at Buyer's risk in a warehouse or yard upon Seller's premises, and Buyer shall pay all handling, transportation and storage costs at the prevailing commercial rates upon submission of invoices therefor.

13. Technical Information. Any sketches, models or samples submitted by Seller shall remain the property of Seller, and shall be treated as confidential information unless Seller has in writing indicated a contrary intent. No use or disclosure of such sketches, models and samples, or any design or production techniques revealed thereby, shall be made without the prior written consent of Seller.

14. Remedies and Jurisdiction. Buyer agrees and understands that this agreement with Seller shall be governed by and construed in accordance with the laws of the State of Wisconsin without giving effect to the conflict of law principles thereof. Buyer irrevocably and unconditionally consents to submit to the exclusive jurisdiction of the courts of the State of Wisconsin and of the United States of America located in the State of Wisconsin for any action, suits or proceedings arising out of or relating to this agreement and the transaction contemplated hereby (and Buyer agrees not to commence any action, suit or proceeding relating thereto except in such courts). Buyer agrees irrevocably and unconditionally to waive any objection to the laying of venue of any action, whether in personam or in rem, or proceeding arising out of this agreement or the transactions contemplated hereby, in the courts of the State of Wisconsin or the United States of America located in the State of Wisconsin and agrees not to plead or claim in any such court that any such action, suit or proceeding brought in any such court has been brought in an inconvenient forum.